PWM Newsletter

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Plastic Waste Management Institute JAPAN

Plastic Products, Plastic Waste and Resource Recovery [2015]

Background information and notes on the publication of the Flowchart of Plastic Products, Plastic Waste and Resource Recovery (2015)

The Plastic Waste Management Institute (PWMI) conducts a variety of annual surveys in relation to plastic waste including questionnaires on recycling figures, surveys on plastic waste discharge, surveys targeting local governments, and surveys on industrial waste. The results of these surveys are processed together with various types of statistical data to produce and release the Flowchart of Plastic Products, Plastic Waste and Resource Recovery on a yearly basis. This flowchart serves as quantitative material for Japan in the form of a macro flow covering the annual production of plastic, the use and discarding of plastic products, and the manner in which discarded plastic is disposed and recovered for reuse as a resource.

Japan in 2015 made substantial progress in beating deflation and reviving the economy with the result that a gradual economic recovery is taking hold. Resin production increased slightly compared with 2014 signaling a clear end to the drop in resin production that began in 2010 and a turn toward positive growth. Nevertheless, it remains about 4,000 kt short of the 2007 level prior to the Lehman Brothers collapse (Lehman Shock).

The Industrial Structure Council and Central Environmental Council in Japan make periodic inspections of recycling-related laws centered about Japan's Basic Law for Establishing the Recycling-based Society, but this year saw no changes that could have a major quantitative impact on the flow of plastic recycling.

We continue to study ways of improving the accuracy of this material flowchart, but as there are no changes worthy of mention at this time, we prepared this year's flowchart according to the same method as last year.

2015 Highlights

- (1) Resin production increased by 250 kt (+2.3%) relative to 2014. On the other hand, domestic plastic products consumption decreased by 130 kt (-1.3%).
- (2) Total plastic waste discharge decreased by 110 kt (-1.1%) relative to the previous year to 9,150 kt.
- (3) Effectively used plastic waste decreased by 50 kt (-0.7%) relative to the previous year to 7,630 kt keeping the effective plastic utilization rate the same at 83%.

In 2015, resin production increased slightly from the previous year to 10,860 kt (+250 kt relative to 2014; +2.3%). In addition, resin export increased to 3,850 kt (+330 kt; +9.5%). Resin import, product export, and product import, meanwhile, decreased to 2,470 kt (-150 kt; -5.8%), 790 kt (-20 kt; -2.4%), and 1,900 kt (-70 kt; -3.6%), respectively. As a result, domestic plastic products consumption decreased to 9,640 kt (-130 kt; -1.3%).

Total plastic waste discharge decreased slightly to 9,150 kt (-110 kt; -1.1%). This result can be broken down into domestic (general) plastic waste at 4,350 kt (-80 kt; -1.7%) and industrial plastic waste at 4,800 kt (-30 kt; -0.6%).

As for disposal and recovery methods, mechanical recycling increased to 2,050 kt (+60 kt; +3.0%) and feedstock recycling*1 increased to 360 kt (+20 kt; +5.5%). Energy recovery*2 in total decreased slightly

to 5,210 kt (-130 kt; -2.4%).

The percentage contributions to the effective plastic utilization rate by mechanical recycling, feedstock recycling, and energy recovery were 22%, 4%, and 57%, respectively, indicating that the overall plastic utilization rate remained the same as the previous year at 83%.

Exports of plastic waste for mechanical recycling showed a decrease to 1,450 kt (-60 kt; -3.8%). In addition, reclaimed products (domestic) increased together with a decrease in exports owing to a corrected value for "plastic scrap" in last year's trade statistics.

- *1: feedstock recycling = blast/coke furnaces + gasification + liquefaction
- *2: energy recovery = densified-refuse derived fuel and cement material/fuel + incineration with power generation + incineration with heat utilization facility

Explanation of flowchart items

(1) Resin production, resin processing, and marketing of products

1-1 Resin production

 This figure was prepared by the Ministry of Economy, Trade and Industry (METI) on the basis of chemical-industry statistics.

1-2 Reclaimed products

 For convenience sake, the figure used here is that of mechanical recycling at the previous year taking figures for export and import of plastic waste into account (Ministry of Finance, trade statistics).

1-3 Domestic plastic products consumption

• (domestic plastic products consumption) = (resin production) – {(resin export) – (resin import)} – (liquid resin, etc.) – {(resin

- processing waste) (reclaimed products)} {(product export) (product import)}
- Resin export and import figures are based on trade statistics from the Ministry of Finance.
- Figures for liquid resin, synthetic fiber, etc. that fall outside plastic waste discharge are based on chemical-industry statistics from METI.
- Figures for plastic product export and import are based on trade statistics from the Ministry of Finance.
- Figure for resin processing waste is discharged waste from the processing step that is not turned into products.

1-4 Domestic plastic input

 (domestic plastic input) = (domestic plastic products consumption) - {(exported plastic parts from assembled products) - (imported plastic parts from assembled products)}

- Assembled products: automobiles, home appliances (televisions, refrigerators, freezers, air conditioners, washing machines and dryers)
- Number of exported/imported assembled products: Automobile figures are based on Monthly Motor Vehicle Statistics of Japan from Japan Automobile Manufacturers Association (JAMA); home appliance figures are based on "Current Production Statistics" from Ministry of Economy, Trade and Industry (METI).

(2) Discharge

2-1 Post-use products discharge

- This figure is calculated by an estimation system developed by PWMI based on usage quantities by demand-generating fields and by resin type (usage quantities have been calculated annually from 1976) and on product lifetimes by demandgenerating fields (using a PWMI 60-year discharge model).
- Since the export of used automobiles affects the amount of
 plastic waste in Japan, corrections are made to plastic waste
 discharge in the transport industry. Here, the number of used
 automobiles is based on "number of post-use automobiles"
 issued by JAMA and the number of exported used automobiles
 is based on data released by Japan Automobile Dealers
 Association (JADA).
- Discharge ratios for domestic waste and industrial waste have been estimated using a PWMI discharge model by demandgenerating fields.

2-2 Production and processing waste discharge

 Amount of resin production waste is not included in amount of resin production, and amount of resin production waste and amount of resin processing waste are estimated using each predefined waste ratio.

2-3 Total plastic waste discharge

 (total plastic waste discharge) = (post-use products discharge) + (resin production waste) + (resin processing waste)

2-4 Breakdown of total plastic waste discharge by resin type

 These breakdown figures were estimated from amounts of postuse products discharge, production and processing waste discharge, resin production, etc.

(3) Disposal and recovery

3-1 Mechanical recycling

- Figures for the mechanical recycling of domestic plastic waste are based on the weight of collected PET bottles (The Council for PET Bottle Recycling) and weight of collected white trays (Japan Plastic Food Container Industry Association), and figures for the mechanical recycling of other plastic containers and packaging are based on data released by The Japan Containers And Packaging Recycling Association. Residual amounts after the mechanical recycling of other plastic containers and packaging will be allocated to densified-refuse derived fuel and other items using as coefficients figures released by The Japan Containers and Packaging Recycling Association.
- · Total figures and breakdowns for the mechanical recycling of

- industrial waste are extrapolated from the results of questionnaires sent to recycling companies. Production waste and processing waste are taken to be the total of mechanical recycling.
- "Recycled material" indicates pellets, flakes, fluff, blocks, and ingots, while "recycled products" refer to film sheets, stakes, pipes, etc. other than the above.
 - The export figure under "destination of recycling use" for mechanical recycling is based on "scrap plastic" statistics from Ministry of Finance trade figures.

3-2 Densified-refuse derived fuel, blast-furnace/coke-oven raw materials, gasification, liquefaction

- Figutures for densified-refuse derived fuel includes plastic waste for power generation; figures for densified-refuse derived fuel and cement kiln fuel are based on the results of surveys targeting industry associations.
- With respect to domestic waste, figures for blast furnace raw materials, coke-oven chemical materials, gasification, and liquefaction approved as product recycling methods by the Containers and Packaging Recycling Law are based on data released by The Japan Containers And Packaging Recycling Association.
- With respect to industrial waste, these figures are based on the results of questionnaires.

3-3 Disposal and recovery of domestic waste

Environment.

- Incineration/landfilling ratio
 This ratio is determined from the results of past PWMI surveys based on the "FY2014 Nation Survey on the State of Discharge and Treatment of Municipal Solid Waste" of the Ministry of the
- Incineration with power generation / incineration with heat utilization
- "Incineration with power generation" means incineration
 processing by an incinerator equipped with power-generation
 facilities and "incineration with heat utilization" means
 incineration processing by an incinerator that, while not
 equipped with power-generation facilities, has facilities for
 utilizing heat externally. The ratios shown are determined by
 PWMI surveys based on values released by the Ministry of the
 Environment.

3-4 Disposal and recovery of industrial waste

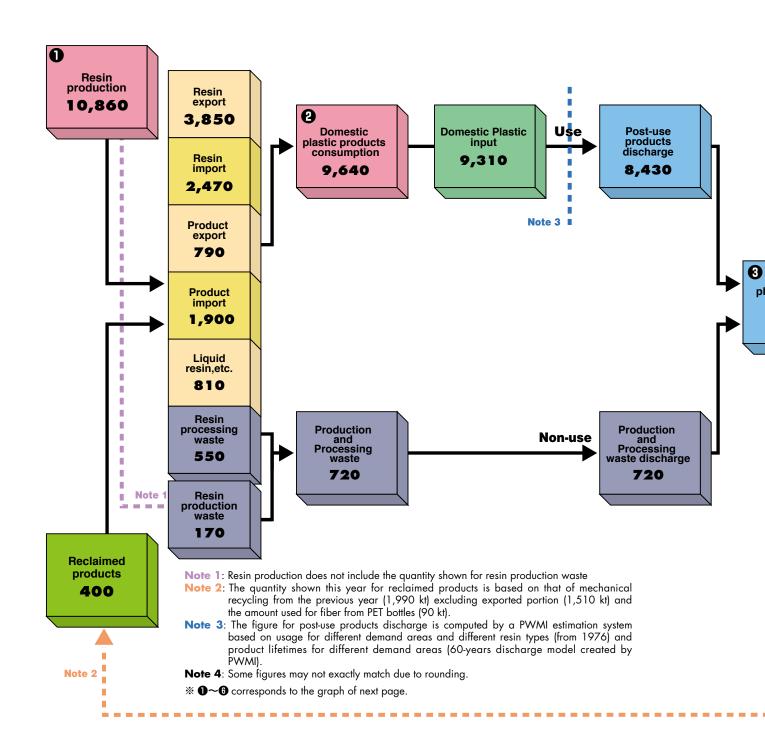
- Disposal and recovery of industrial waste is partially commissioned to local governments as business-related waste.
 The ratio of such processing by business operators to that commissioned to local governments is determined on the basis of PWMI surveys. The percentage breakdown of commissioned processing into incineration with power generation, incineration with heat utilization facility, incineration without power generation or heat utilization facility, and landfilling is based on figures for domestic waste processing.
- The incineration/landfilling ratio in the processing of industrial waste is based on the latest survey conducted by PWMI in fiscal year 2013. The energy recovery rate in incineration by power generation, etc. is taken to be the same as the results of previous surveys conducted by PWMI in fiscal years 2006/2008.
- Figures for incineration with power generation includes plastic waste traded for a price.

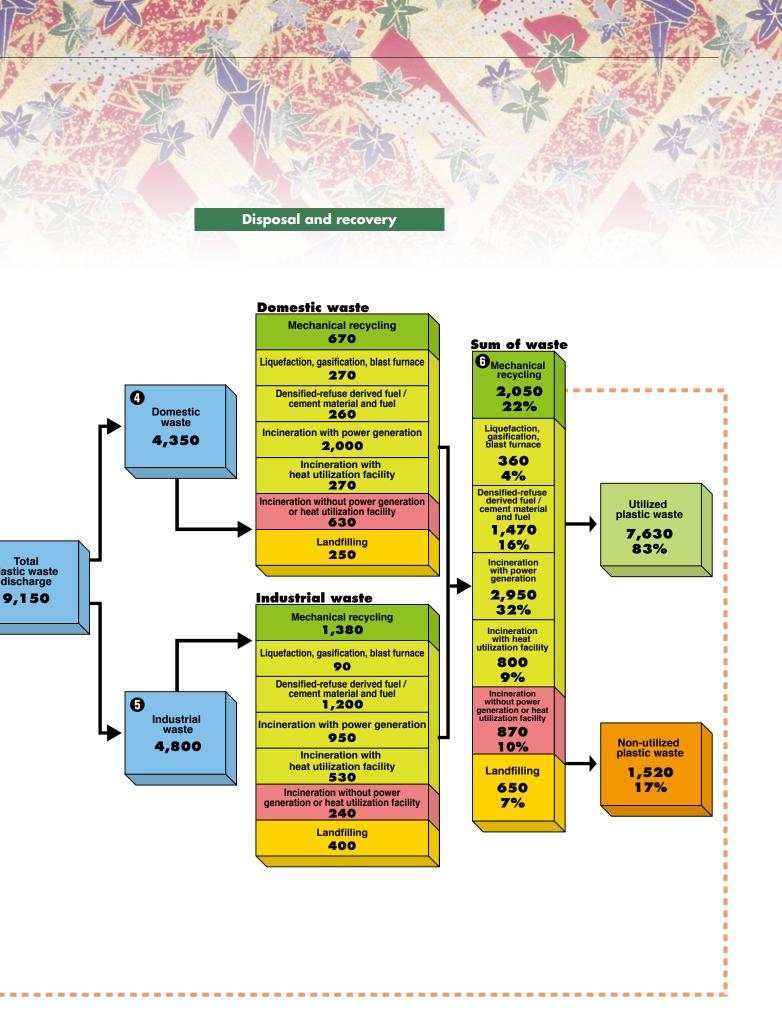
Flowchart of plastic products, plastic waste and resource recovery 2015

[Unit; kt (thousand tons)]

Resin production, resin processing, and marketing of products

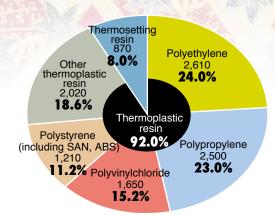
Discharge



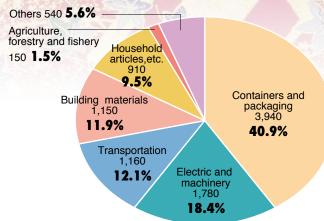


Details of flowchart elements (unit: kt (thousand tons))

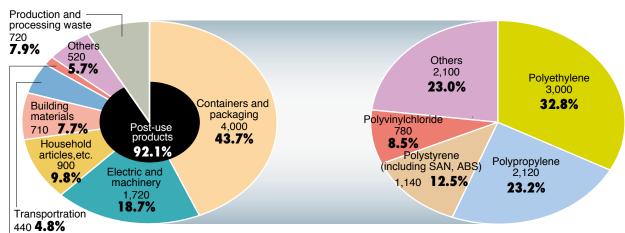
 Breakdown of resin production (10,860kt) by resin type



Breakdown of resin products by field (9,640kt)



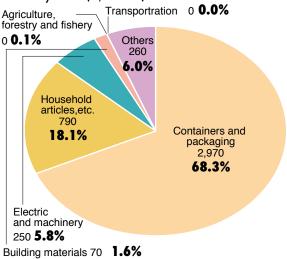
3 Breakdown of total plastic waste by field and resin type (9,150 kt)



Agriculture, forestry and fishery 150 1.6%

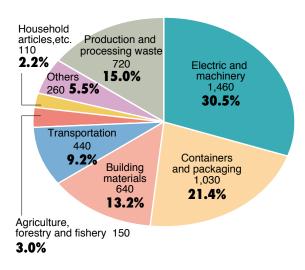
(by field)

 Breakdown of domestic(general) waste by field (4,350 kt)



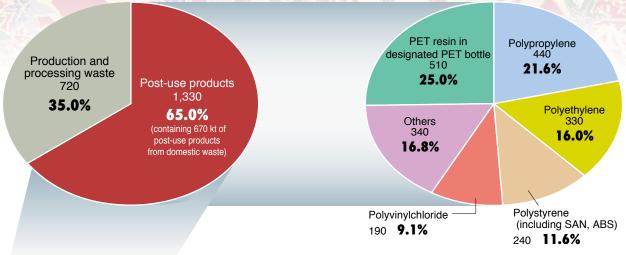
(by resin type)

Breakdown of industrial waste by field (4,800 kt)

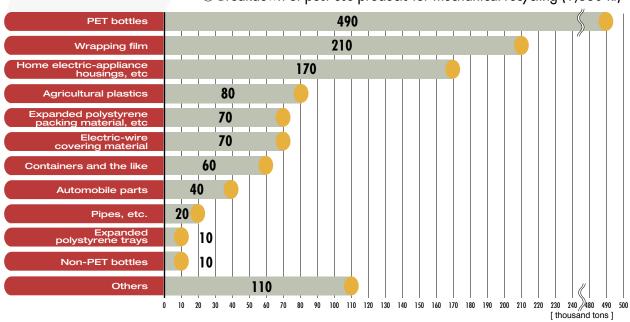


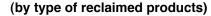
6 Breakdown of mechanical recycling (2,050 kt)

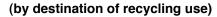
O Breakdown of mechanical recycling resources and resin type

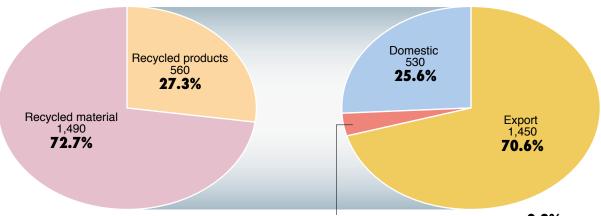


O Breakdown of post-use products for mechanical recycling (1,330 kt)









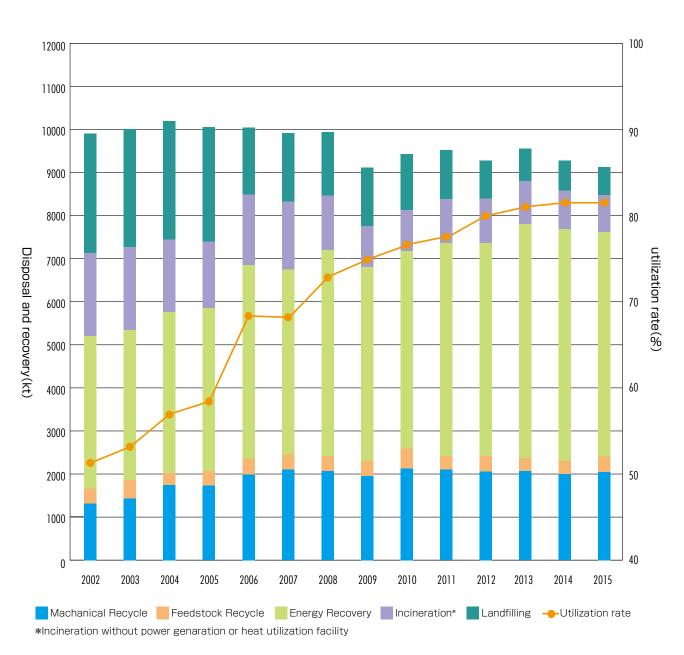
Domestic Fiber(from PET bottles) 80 3.8%

Plastics production and waste discharge

Year	Resin production	Domestic plastic products consumption	Total plastic waste discharge	Domestic v	Domestic waste		Industrial waste		
200	kt/year	kt/year	kt/year	kt/year	%	kt/year	%		
1985	9,230	6,990	4,190	2,320	55	1,870	45		
1990	12,630	9,990	5,570	3,130	56	2,440	44		
1995	14,030	9,790	8,840	4,430	50	4,410	50		
1996	14,660	10,810	9,090	4,550	50	4,540	50		
1997	15,210	11,360	9,490	9,490 4,780		4,710	50		
1998	13,910	10,200	9,840	4,990	51	4,850	49		
1999	14,570	10,810	9,760	4,860	50	4,900	50		
2000	14,740	10,980	9,970	5,080	51	4,890	49		
2001	13,880	10,960	10,160	5,280	52	4,890	48		
2002	13,850	10,570	9,900	5,080	51	4,820	49		
2003	13,980	11,010	10,010	5,130	51	4,880	49		
2004	14,460	11,360	10,130	5,190	51	4,940	49		
2005	14,510	11,590	10,060	5,200	52	4,860	48		
2006	14,450	11,200	10,050	5,080	51	4,980	50		
2007	14,650	11,030	9,940	5,020 51		4,920	49		
2008	13,450	10,890	9,980 5,020		50	4,960	50		
2009	11,210	8,430	9,120	4,440	49	4,680	51		
2010	12,700	9,700	9,450	4,590	49	4,860	51		
2011	11,590	9,870	9,520	4,650	49	4,860	51		
2012	10,540	9,600	9,290	4,460	48	4,820	52		
2013	10,600	9,660	9,400	4,540	48	4,860	52		
2014	10,610	9,770	9,260	4,420	48	4,830	52		
2015	10,860	9,640	9,150	4,350	48	4,800	52		

Change in Utilized Plastic Waste by Amount and Rate Over Time

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Year	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
Total Plastic waste discharge (kt)	9,900	10,010	10,130	10,060	10,050	9,940	9,980	9,120	9,450	9,520	9,290	9,400	9,260	9,150
Utilization amount (kt)	5,160	5,410	5,750	5,820	6,880	6,920	7,330	6,890	7,230	7,440	7,440	7,670	7,680	7,630
Utilization rate(%)	52	54	57	58	69	69	73	75	77	78	80	82	83	83



Business Overview

History

Originally founded in December 1971 as the Plastic Management Research Association, the Plastic Waste Management Institute (PWMI) received its current name in July of the following year as operations expanded. For the last 40 years or so, PWMI has endeavored to research and develop technology for the optimal processing and effective use of plastic waste and to publicize its findings. In addition, PWMI has changed into a general incorporated association as a result of Laws Related to the Reform of the Public-Interest Corporations System (enacted in December 2008). As a result of this change, PWMI's objectives were newly established in April 2013 as "surveying and researching the recycling of plastic waste and contributing to a reduction in environmental load by the total recycling of plastic, and helping plastic-related industries to expand their business soundly and contributing to the creation of a society capable of sustainable growth."

Business Content

- (1)Survey and research the generation, recycling, and disposal of plastic waste and promote the appropriate use of plastic waste through various means including techniques for evaluating environmental load
- (2)Support the education and study of the recycling of plastic and plastic waste and engage in related public relations activities (3)Interface and collaborate with domestic and foreign institutions in the plastic and plastic-waste industries

Activities

The three core activities of PWMI are summarized below.

(1) Provision of life cycle assessment (LCA) base data and LCA evaluation of recycling & recovery (R&R) technologies PWMI provides scientific and high-reliability data for widespread use by related industries and general citizens for

application to carbon footprint systems, etc. It also works to solve technical issues so that the effective use of plastic waste can be evaluated by LCA.

(2) Preparation of the Flowchart of Plastic Products, Plastic Waste and Resource Recovery and ongoing improvements to its accuracy

PWMI strives to obtain a clear understanding of the entire lifecycle of plastic from its production stage to its disposal and R&R and to prepare and provide a highly accurate flowchart of this process.

(3) Support of environmental education

PWMI continues to hold instructor training courses and on-site classes and works to raise the level of consciousness in society regarding the usefulness of plastic. In addition to holding on-site classes on plastic R&R at primary and middle schools especially in Japan's Kanto region, PWMI will honor as much as possible requests for instructor training courses in line with new teaching guidelines and for lectures at universities specializing in environmental science.

Members (as of January 2017)

Regular members: 17 corporations and 3 organizations

Supporting members: 3 organizations

Regular members Asahi Kasei Corp.

DuPont-Mitsui Polychemicals Co. Ltd.

Japan Polyethylene Corporation

Japan Polypropylene Corporation

JNC Corporation

Kaneka Corporation

Maruzen Petrochemical Co., Ltd.

NUC Corporation

Prime Polymer Co., Ltd.

Shin Dai-Ichi Vinyl Corporation

Shin-Etsu Chemical Co., Ltd.

Sumitomo Chemical Co., Ltd.

SunAllomer Ltd.

Taiyo Vinyl Corporation

Tokuyama Sekisui Co., Ltd.

Tosoh Corp.

Ube-Maruzen Polyethylene Co., Ltd.

Trade organizations

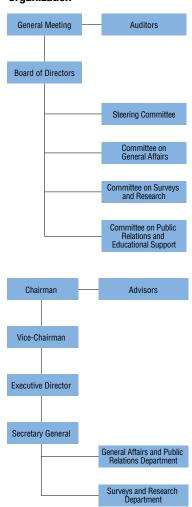
Japan Petrochemical Industry Association
The Japan Plastics Industry Federation
Vinyl Environmental Council
Supporting members

Japan PET Bottle Association
Japan Expanded Polystyrene Association
Japan PVC Environmental Affairs Council
Directors

Chairman: Tsutomu Tannowa Vice-Chairman: Mamoru Kadokura Executive Director: Hisao Ida

Directors: 10 Auditors: 2

Organization





Plastic Waste Management Institute

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